In the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Canceled).

2. (Canceled).

3. (Canceled).

4. (Canceled).

5. (Canceled).

6. (Canceled).

7. (Canceled).

8. (Canceled).

9. (Canceled).

10. (Canceled).

11. (Canceled).

12. (Currently Amended) The method of claim ~~11~~ 20, further comprising the step of embedding at least one insert of a material harder than bone in the plastic material.

13. (Previously Presented) The method of claim 12, wherein the at least one insert is fully embedded in the plastic material.

14. (Canceled).

15. (Currently Amended) The ancillary as recited in claim ~~14~~ 21, wherein said ancillary also comprises at least one insert of a material which is harder than bone, said at least one insert being at least partly embedded in said plastic material.

16. (Previously Presented) The ancillary as defined in claim 15, wherein said at least one insert is fully embedded in said plastic material.

17. (Previously Presented) The ancillary as defined in claim 15, wherein said at least one insert is a metal.

18. (Previously Presented) The ancillary as defined in claim 16, wherein said at least one insert is a metal.

19. (Previously Presented) The ancillary as defined in claim 14, wherein said ancillary comprises a part of a shape memory material harder than said plastic material.

20. (New) A method for manufacturing an ancillary used to remove bone, comprising the steps of:

providing a body having the shape of an ancillary and comprising a part in a plastic material which is to come into contact with bone to be removed when said ancillary is used to remove the bone; and

exposing said plastic material to β or γ rays, so that after this exposition, said plastic material is hard enough to remove bone when said ancillary is used and when said ancillary is put into an autoclave at at

least 137°C, said ancillary deteriorates itself and cannot be used anymore.

21. (New) An ancillary for removing bone, comprising a part in a plastic material of which is to come into contact with bone to be removed when said ancillary is used, said plastic material being hard enough to remove bone when said ancillary is used, and when said ancillary is put into an autoclave at at least 137°C, said ancillary deteriorates itself and cannot be used anymore.